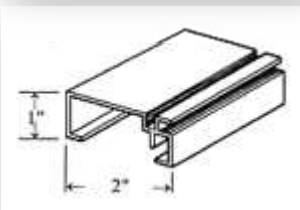
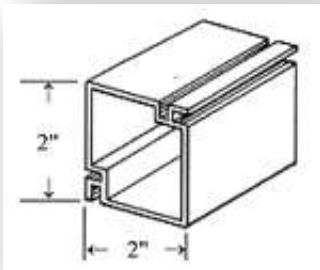
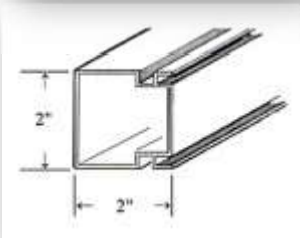
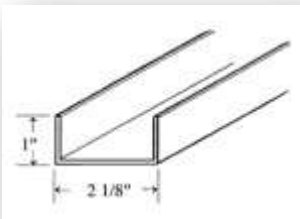




## Porch Screening System



1. This is a "**materials supplied**" screen room system designed to add beauty and functional 3 season living space to your home. To help you close in your existing roof line, you will receive 16' and 20' lengths of material. All material is extruded aluminum, and will be supplied in up to 4 different profiles depending on your application. You will be cutting both the vertical and horizontal profiles from these 16' & 20' lengths, and screwing them together, much like an Erector set! A chop saw with a metal blade is all you need. Our system is supplied with everything 'internal' to the kit including all the screws, mullion clips, spline, screening and weather-stripping required for your application.

2. **U Channels:** These are installed first. H123 - 1" x 2" U channels are installed on the top and bottom horizontal surfaces (floor & underside of existing structure) and on all vertical surfaces (house wall or existing posts). Sometimes H124 - 2" x 2" U channels are installed on the underside of the existing structure depending on the pitch. **The H123 U channel has a .050" wall thickness.**

3. **Main Frames:** These are installed next. The 2" x 2" frames are used vertically and their spacing is indicated by red squares in your quotation drawing. If there is no kick-plate in your application, you will also be using the 2" x 2" frames as horizontal "chair rails" between the verticals. **The H122 mainframe has a .048" wall thickness and the H120 mainframe (for corners) has a .062" wall thickness.**

The 1" x 2" frames are also used vertically and are indicated by green squares in your quotation drawing. The 1" x 2" frames will be installed in the U channels both on the floor and on the underside of your roof. If you have opted for the kick-plate, they will also cap the top of your kick-plate. **The H121 mainframe has a .048" wall thickness.**



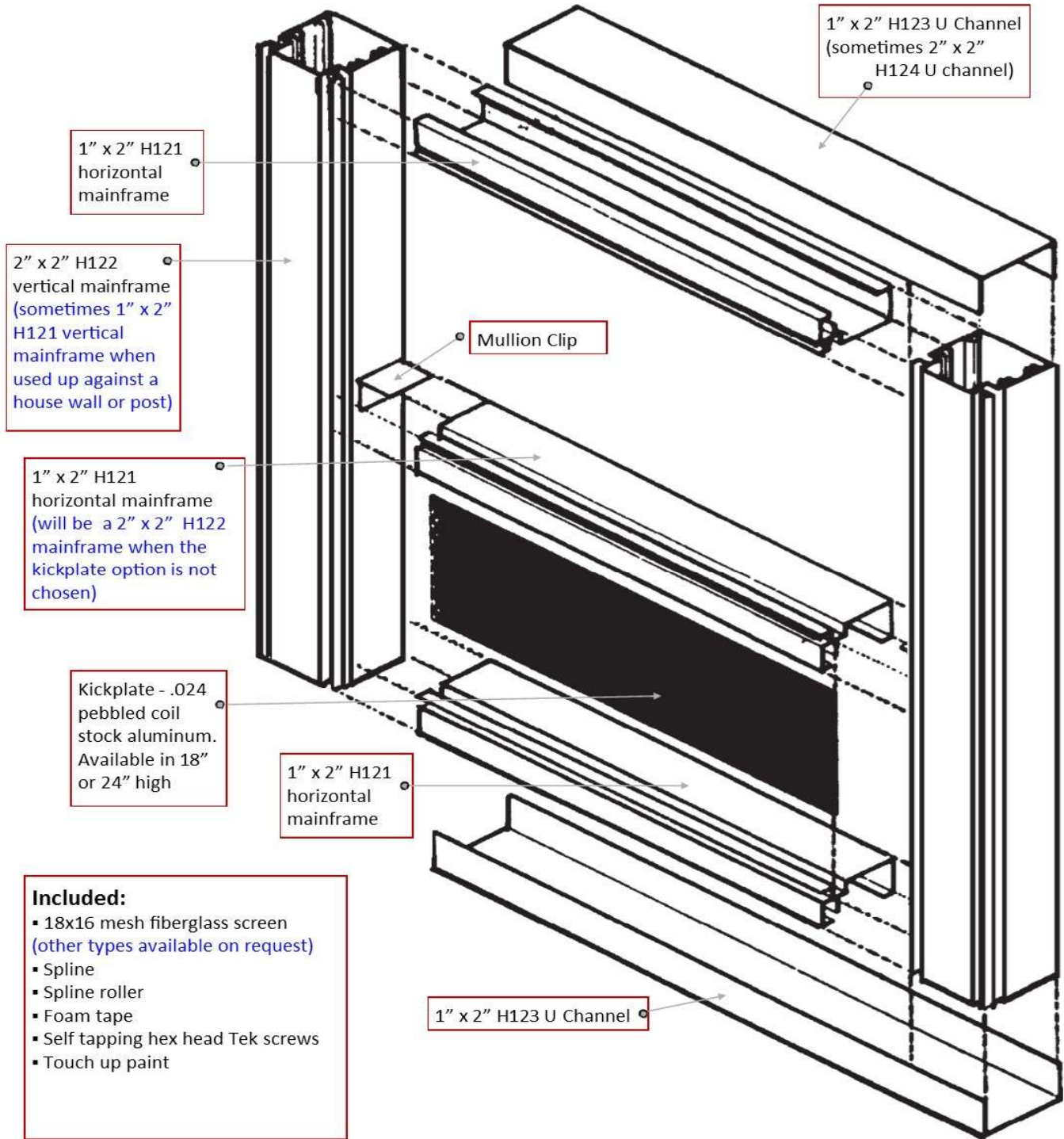
1. You will need to make a choice of no kick-plates or 18" or 24" kick-plates
2. With 'no' kick-plate, the horizontal 2x2 that is installed between verticals can be placed at any height you wish. We recommend somewhere below the midpoint to create a clear line of sight for when you are seated in the room.
3. Your wall height is determined by the highest 'floor to ceiling' measurement in your existing structure.
4. We will suggest a screen panel width of 29" to 60" wide depending on the width of your existing openings. We will also lay this out so that the spacing is aesthetically pleasing all the way around. In other words we will avoid having 29" openings on one wall and 42" openings on an adjacent wall. You will receive a drawing from us indicating both 1x2 & 2x2 mainframe placements
5. You may choose to have as many 3' x 6'8" out-swinging knock down aluminum doors as you deem necessary.

### General Information

- Extruded aluminum framing with baked on enamel finish.
- All parts, which you will cut yourself on site, are screwed together. No plastic pieces. The supplied hardware is extruded aluminum for maximum strength.
- This is a permanent installation where the material MUST be screwed to a deck or patio.
- All pricing includes regular charcoal fiberglass screening with an 18x16 nominal mesh count and all the spline necessary for installation.
- This is a very high quality, long lasting screen room that is easily assembled within one to three days depending on the size of your application.
- **Color Choices:** Frame Extrusions - WHITE / CLAY / BRONZE
- Full one year warranty against manufacturers defects







- Included:**
- 18x16 mesh fiberglass screen (other types available on request)
  - Spline
  - Spline roller
  - Foam tape
  - Self tapping hex head Tek screws
  - Touch up paint

Obtaining necessary permits is the sole responsibility of purchaser. Customers agree to hold ScreenHouses Unlimited and manufacturer free of any liability for improper installation, maintenance and repair.

**For Information or to order  
CALL (800) 922-4760**



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OR get a 5% discount by sending a Certified Check.  
Please note special or custom orders not returnable.**